# Contract Screen Printing

**Call for Pricing**

- Quote or $35/hr - $20 Min.

## Oversize Printing

- Art Work - Quote or $35/hr - $20 Min.
- Pre-Production Sample - $25 per color + films
- CMYK Printing (White shirts only) - $150 set up
- Simulated Process available - must send in art $25 per color set up / $50 min. artwork charge
- Tag printing available - Min. of 12 per size

## Production

- Standard Production Time: 5-10 Business days depending on production volume.

## Rush Orders

- 75% of invoice 1 DAY
- 50% of invoice 2 DAYS
- 35% of invoice 3 DAYS
- 20% of invoice 4 DAYS

*From time order form/PO & artwork is received and approved*

*Must have approval - please call or email to verify if rush production is possible*

## Special Print/Ink/Locations/Apparel - SPECIALTY PRINT/INK/LOCATIONS/APPAREL -

- INKS - .20 per piece/ per location
- Puff Additive, Metallic/Shimmer Ink, Suede Ink, Florescent Ink, Crystalina Ink, Stretch Additives, Poly White
- INKS - .35 per piece/ per location
- Discharge, Glo-in-dark inks
- PMS Color Matching - Not in Stock - $15 per Color
- Less than 288 qty / No charge over 288+

## Inks Change - 12 piece minimum

- INK CHANGE / SCREEN CHANGE - $15 per change

## Fabric Change - 12 piece minimum

- FABRIC CHANGE - Mixed Fabric Orders
- $10 per change
- Orders containing multiple fabric types will incur extra charges for quantities of less than 12 pieces per fabric style.
- This is to accommodate the extra labor needed to make changes in the production process. Different fabrics require adjustments on the press and changing temperatures and speeds in the dryer.

## Mixed Fabric Orders

- Puff Additive, Metallic/Shimmer Ink, Suede Ink, Florescent Ink, Crystalina Ink, Stretch Additives, Poly White
- Discharge, Glo-in-dark inks
- Sleeves, Leg (pants or shorts), Pockets, Above pockets, Side of shirts, Zippers, Buttons
- Youth, Infant, Fleece, Bags

## Additional Charges

- Polyester shirts needing a barrier layer are priced as additional color. Please specify if needed.

## Inks -

- INK CHANGE / SCREEN CHANGE - $15 per change

## Special Colors

- Mixed Fabric Orders
- $10 per change
- Orders containing multiple fabric types will incur extra charges for quantities of less than 12 pieces per fabric style.
- This is to accommodate the extra labor needed to make changes in the production process. Different fabrics require adjustments on the press and changing temperatures and speeds in the dryer.

## Heat Press

- APPLICATION OF CUSTOMER SUPPLIED MATERIALS:
- Patches, vinyl logos
- $1.50 per - 12-47 qty
- $1.00 per - 48+ qty
- NAMES - $7 per name
- NUMBERS - $5 single # / $7 double #

## Packaging

- Split Shipment - $10 Per Location

## Material Handling

- 3rd Party Shipper # - $4 Per Box / Handling

## Additional Charges

- 15% per Location
- TAG/LABEL - .25 per pc.
- BAGGING - .25 per pc.
- FOLDING - .25 per pc.

## White Underlays

- Polyester shirts needing a barrier layer are priced as additional color. Please specify if needed.

## Special Handling Fees

- Additional handling fees may apply to specialty garments that require extra attention and labor.

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**SanMar PSST Program**